



BMW 1 Series 118d 2.0TD 143bhp M Sport 3 door

SOLD

Engine: **2.0 Litre Diesel**

Age: **2011 / 11 Plate**

Transmission: **Manual**

Colour: **Alpine White**

Mileage: **46950 miles**

Body: **3 door Hatchback**

Grey Black cloth interior, 1 owner from new and only 46950 miles. Only £35 a year road tax & upto 62mpg fuel economy, Comfort pack. Contact Jason Crew at Crews Car Sales on 01747 854789, Please do NOT expect a response out of working hours. Crews Car Sales, Five Square Motors, Salisbury Road, Shaftesbury, Dorset. SP7 8BU, PLEASE ARRANGE AN APPOINTMENT FOR VIEWINGS & ENSURE YOU BRING YOUR DRIVING LICENCE, VISIT OUR WEBSITE www.crewscars.co.uk TO VIEW ALL OUR CURRENT STOCK, Part Exchange welcome, We can also take more than 1 vehicle on part exchange, We will also take end of life / damaged or ill vehicles on part exchange.

Optional Extras

6 disc CD Changer - boot6CD Autochanger with MP3 facility located- Luggage compartment, Alpine White, BMW Professional Radio - Single CD and MP3, BMW Professional Radio with CD player, CD Changer, Cloth- Flashpoint & sensatec- Black, Comfort Package, Comfort Package SE & M Sport, Extended Storage, Headlight wash System, Headlights - Washer System, PDC - Park Distance Control - Front and Rear, Rain Sensor with Automatic Headlight Activation, Rain sensor with Auto Headlights activation, Xenon Headlights, Front Park distance Control, Comfort Pack SE & M Sport & Cruise Control, Cruise Control,

Standard Features

OBC - On-Board Computer OBD - On Board Diagnosis, PDC - Park Distance Control - Rear, TPWS - Tyre Pressure Warning System, Voice Control System when with Bluetooth telephone preparation with telematics, ABS - Anti Lock Braking System, Airbags - Driver and Front Passenger Head, Airbags - Driver and Front Passenger Side, Airbags - Front and Rear Passenger, Airbags - Impact Dependent System for Driver and Front Passenger, Alarm System Thatcham 1 with Remote Control, CBC - Cornering Brake Control, Child Seat ISOFIX Attachment - Front and Rear, Crash Sensor - Activating Central Locking Release, DSC - Dynamic Stability Control - Stabilises the Vehicle in Extreme Situations - Controls Traction, Deformation Zones - Front and Rear, EBD - Electronic Brake-Force Distribution, Front Fog Lights, Halogen Headlights, Incorrect Fuelling Protection System, Side Impact Protection, 17in Alloy Wheels - Light Double Spoke - 207M, 17in M Light alloy Double Spoke Wheels- Style 207, Chrome line Exterior, Door Mirrors - Electrically Adjustable, Door Mirrors - Heated, Electric Windows - Front, Exterior Trim - High-Gloss Shadowline, Heated Windscreen Washer Jets, M Aerodynamic Bodystyling, M Sport Package, Mobility Tyre Sealing System, Run Flat Tyres, 4 Seats ILO 5, 5 Seats, Air Conditioning - Automatic - Dual Zone, Aluminium glacier Silver Interior Trim, Armrest - Front Centre, Automatically Dimming Rear View Mirror, Brushed Aluminium Interior Trim, Delete M Sports suspension, Extended Lighting, Fifth Seat Deletion, Floor Mats - Velour, Handbrake Lever - Gear Lever Knob and Gaiters in Leather, Headlining - Anthracite, High

gloss shadow line, Manual height adjust Front Seats, Multifunction Controls for Steering Wheel, Non Smokers Pack, Seats - 60-40 Split Folding Rear, Seats - Front - Manual Height Adjustment, Smokers Package, Sport Seats - Front, Steering Column with Manual Reach and Rake Adjustment, Steering Wheel - M Sport Leather Multifunction, Three 3 point Rear Seatbelts, Trim - Aluminium Glacier Silver, M Sport Suspension, M Sports suspension, PAS, Power Steering - Electric, 12V Power Socket - Rear of Centre Console, Auxiliary Input, BMW Assist- 6 months subscription, BMW Business Radio with Single CD Player, BMW Business Radio with single CD & MP3 player, BMW ConnectedDrive- Assist, BMW ConnectedDrive- Online, BMW Online services,